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Tittel
Laboratory Report No. 2 on the testing of Your Graphitic Copper ore Sample, our Lot No. 1636-1

Forfatter .Xanthos, John	Dato År 04.01 1967	Bedrift (Oppdragsgiver og/eller oppdragstaker) Kautokeino kobberfelter A/S, USB
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Kommune Kautokeino	Fylke Finnmark	Bergdistrikt	1: 50 000 kartblad 18334	1: 250 000 kartblad Nordreisa
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Fagområde Oppredning	Dokument type	Forekomster (forekomst, gruvefelt, undersøkelsesfelt) Bidjovagge
Råstoffgruppe Malm/metall	Råstofftype Cu, C	

Sammendrag, innholdsfortegnelse eller innholdsbeskrivelse
Undersøkelser utført av The Galiagher Company, Salt Lake City, Utah. Vedlagt flytskjema og oversikt over alle utførte tester. Videreføring av tester rapportert i BV 7014 med spesiell vekt på den grafittiske malmtypen. Hensikten med undersøkelsen var å bestemme den best mulig oppnåelige gehalt og utvinning som kunne forventes ut fra den oversendte prøve av grafittmalm
Flere trinn i flotasjonsprosessen innebar rensing av grafitt-koncene.
Det ble oppnådd et cU-konc med 24,33% Cu og en utvinning på 84,6%. Kopperinnhold i avgang forventes ligge rundt 0,4% Cu.
Tilsammen ble gjort 28 forsøk og en rekke samlere ble utprøvd i flotasjonen.

GALIGHER

NORGES GEOLOGISKE UNDERSØKELSE
TRONDHEIM, NORWAY

LABORATORY REPORT NO. 2 ON THE TESTING OF
YOUR GRAPHITIC COPPER ORE SAMPLE
OUR LOT NO. 1636-1

January 4, 1967

THE GALIGHER COMPANY

HOME OFFICE - 545-585 West 8th South - P. O. Box 209 - Salt Lake City, Utah 84110

EASTERN OFFICE: 921 Bergen Ave. (Room 922), Jersey City, N.J. 07306

U.S.A.

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PLANSHEET
TEST DATA SHEETS

THE GALIGHER COMPANY

ESTABLISHED 1901



CABLE ADDRESS
GALSAL
TELEX 038-536

545-585 WEST EIGHTH SOUTH STREET
P. O. BOX 209
SALT LAKE CITY, UTAH 84110
U.S.A.

TELEPHONE
359-8731
AREA CODE 801

January 4, 1967

Norges Geologiske Undersokelse
Leiv Eirickssons Vei 39
Postboks 3006
Trondheim, Norway

Attention: Mr. Karl Ingvaldsen
Administrative Director

LABORATORY REPORT NO. 2 ON THE TESTING OF
YOUR GRAPHITIC COPPER ORE SAMPLE
OUR LOT NO. 1636-1

Gentlemen:

Pursuant to our detailed laboratory report of January 27, 1966 and our letter of November 17, 1966, we are pleased to submit this report covering the latest test results of work performed on your graphitic copper ore sample, our Lot No. 1636-1.

I. OBJECTIVE

The objective of this investigation was to determine the maximum obtainable grade and recovery of copper minerals that could be expected from ore as represented by your sample of graphitic copper ore.

II. FLOWSHEET RECOMMENDATION

As a result of the tests which were conducted during this phase of the investigation, it was determined that the most satisfactory method of treating ore as represented by sample 1636-1 involved carbon flotation followed with selective copper flotation. The results of Test No. 57, following this procedure, were given to you in our letter of November 17, 1966. Because these results were rather encouraging, a closed-circuit test (Test No. 58) was conducted, the detailed procedure and results of which are presented as follows:

1. A representative 1000 gram charge of ore was ground in a laboratory ball mill at 50% solids (using softened, Salt Lake City water). Reagent to the ball mill was 0.20 pound of kerosene per ton of ore. The screen analysis of the ball mill discharge was as follows:

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Mesh	+65	+100	+150	+200	+325	+325
Wt. %	0.6	8.6	13.5	13.4	21.6	46.3

- The ball mill discharge was diluted to 25% solids, the pH being 7.3. 0.05 pound of MIBC (methyl isobutyl carbinol) was added to the float cell and a carbon rougher concentrate was floated for three minutes. 0.06 pound of MIBC was added and the float was continued for another three minutes. 0.06 pound of MIBC was staged two more times with float intervals of two minutes after each stage addition, total rougher floatation time being ten minutes. This was a somewhat rigorous float procedure but it was found to be necessary to insure a complete removal of the carbon. The carbon that is not floated in the carbon float would report as a diluent in the copper circuit. We observed that during the carbon float, the fine carbon floats first and the coarse carbon floats toward the end of the float.
- The carbon rougher concentrate was thickened and reground, the ball mill discharge being 59.3% minus 325 mesh.
- To the reground concentrate, 0.03 pound of MIBC was added and the carbon was cleaned for three minutes. 0.03 pound of MIBC was staged at the end of three, six and eight minutes of the cleaner float, the total float time being nine minutes for the No. 1 cleaner.
- The carbon cleaner concentrate was recleaned for seven minutes with 0.03 pound of MIBC being added at the beginning of the cleaner and at the end of four and six minutes of the No. 2 cleaner.
- The carbon recleaner concentrate was cleaned again, the float time being 7.5 minutes with 0.03 pound additions of MIBC at the beginning and at the end of four and six minutes of the float.
- The combined carbon cleaner tails were thickened and added to the thickened carbon rougher tail. This combined product was conditioned with 4.0 pounds of lime (to a pH of 11.0), 0.02 pound of NaOH and 0.03 pound of Dow Z-200 for ten minutes, after which a copper rougher was floated for five minutes. 0.04 pound of Z-200 was conditioned in for one minute and the copper rougher float was continued for another five minutes. 0.04 pound of Z-200 was conditioned in for another minute and the rougher was continued for four more minutes, total copper rougher floatation time being 14 minutes.
- The copper rougher concentrate was thickened and reground with 4.0 pounds of lime and 0.03 pound of Z-200.
- The reground copper concentrate was cleaned for 12 minutes, the pH being 11.0.
- The copper cleaner concentrate was conditioned for one minute with 1.2 pounds of lime (pH of 11.3) and was recleaned for five minutes.

11. The recleaner concentrate was conditioned for one minute with 1.0 pound of lime and 0.03 pound of MIBC and was cleaned a third time for five minutes.
12. The copper cleaner tails were combined, thickened and added to the carbon rougher tail of the following test along with the carbon cleaner tails of that test thus closing the circuit.

Total reagent requirements for Test No. 56 were: 0.29 pound of kerosene, 0.37 pound of MIBC, 0.02 pound of NaOH, 10.2 pounds of lime and 0.24 pound of Z-200.

The flow sheet used and results obtained in Test No. 56 are depicted as follows:

TEST NO. 56 - CLOSED CIRCUIT

Product	Wt.	%L.	%Cu	Distribution	
				--	%Cu
<u>Series #1</u>					
Carbon Cleaner Concentrate #3	420	42.0	0.207	---	---
Copper Cleaner Concentrate #3	62	6.2	24.61	---	---
Copper Rougher Tail	429	42.9	0.166	---	---
Head (Less Circulating Load)	911	91.1	1.68	---	---
<u>Series #2</u>					
Carbon Cleaner Concentrate #3	423	42.3	0.239	5.7	---
Copper Cleaner Concentrate #3	60	6.0	26.54	89.0	---
Copper Rougher Tail	518	51.7	0.182	5.3	---
Head	1001	100.0	1.79	100.0	---
<u>Series #3</u>					
Carbon Cleaner Concentrate #3	419	41.9	0.220	4.8	---
Copper Cleaner Concentrate #3	70	7.2	24.71	90.6	---
Copper Rougher Tail	478	49.5	0.182	4.6	---
Head	957	100.0	1.96	100.0	---
<u>Series #4</u>					
Carbon Cleaner Concentrate #3	426.0	42.4	0.252	5.8	---
Copper Cleaner Concentrate #3	65.3	6.5	25.27	89.4	---
Copper Rougher Tail	517.0	51.2	0.173	4.8	---
Head	1008.3	100.0	1.84	100.0	---
Copper Cleaner Tail #3	19.0		3.49		
Copper Cleaner Tail #2	45.0		1.650		
Copper Cleaner Tail #1	97.0		0.396		

The results of the above test allow for the following observations:

1. A copper recovery of 94.6% was obtained in a concentrate assaying 24.33% Cu in an open circuit testing (Test No. 57), 6.4% of the copper being contained in the combined copper cleaner tailings. The above results show that the majority of the copper contained in this circulating load eventually appeared in the final copper concentrate in that a recovery of about 90% was obtained. It is to be noted that there was very little difference in the copper assays of the copper rougher tailings in Series 1 through 4.

2. A final copper concentrate grade of about 35% can be expected when concentrating ores as represented by the tested sample.
3. The circulating load of Series 1 was seen to be 6.9% by weight of the original ore. That of the final surrina was about 16%, this representing a substantial increase. However, this was not detrimental regarding final copper concentrate grade and recovery.

III. VARIABLES INVESTIGATED

Twenty-eight tests have been conducted on the graphitic copper ore sample in this latest investigation, the complete details of which may be found on the appended data sheets (Test Nos. 31-58). The major variables which were investigated are discussed as follows:

1. The effect of carbon collector concentration at various grinds for carbon rougher flotation, relating to copper losses in the carbon concentrate and carbon recovery (Test Nos. 34 through 42). These tests indicated that, by increasing the amount of carbon collector (karoseen), copper losses increased in the carbon rougher concentrate. This was primarily due to the increased weight of carbon floating. It was more difficult to float the carbon at the coarser grinds and higher collector concentrations were required at the coarser grinds for a reasonable carbon removal. Inasmuch as complete carbon removal is required prior to copper flotation, it is our belief that a relatively fine grind (about 45% minus 325 mesh) should be used to facilitate carbon removal. It was also determined that by regrinding the carbon rougher concentrate to 90% minus 325 mesh prior to cleaning, copper losses in the final carbon concentrate would be minimized while still assuring a high carbon recovery.
2. Various collectors for copper flotation. Three different collectors were tested in the copper flotation circuit, these being E-3, E-6 and E-200. E-3 was observed to have insufficient collecting power in the environment tested in that a poor copper recovery resulted after rougher concentrate cleaning (see Test No. 54). E-6 appeared to be too strong a collector in that the iron sulfides floated more readily than was the case with E-200. E-200 was the most favorable collector regarding flotation selectivity and copper recovery.
3. The effect of regrinding the copper rougher concentrate prior to cleaning. As can be seen in the tabulation of results presented below, the final copper concentrate grade and recovery are substantially increased when employing a regrind on the copper rougher concentrate prior to cleaning.

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January 4, 1967

<u>Test No.</u>	<u>Mins 325</u>	<u>Product</u>	<u>Wt. %</u>	<u>% Cu</u>	<u>% Dist.</u>
53	64.6	Cu Cl Concentrate #2	5.2	23.42	66.4
		Cu Cl Concentrate #1	6.4	16.3	83.7
56	57.4	Cu Cl Concentrate #4	6.8	22.23	88.2
57	100.0	Cu Cl Concentrate #3	6.3	24.33	84.6
		Cu Cl Concentrate #2	7.7	20.6	87.5
		Cu Cl Concentrate #1	9.8	16.5	89.3

Cursory studies were conducted involving attempts to float the copper and iron minerals together in a bulk float, followed with selective separations of the copper and the iron (Test Nos. 31, 33 and 43) but visual observations indicated inferior results. Also, two stage grinding tests were conducted (Test Nos. 45 and 46) and nothing worthy of further pursuit was developed as a result of these tests. The relatively uncomplicated flowsheet as used in Test No. 50 would seem to be the most desirable approach for treating ores as represented by Lot No. 1536-1.

We've appreciated the opportunity to conduct this investigation for you and, if you have any questions concerning the project or desire further studies, please contact us.

Sincerely yours,

THE CALCHETTI COMPANY



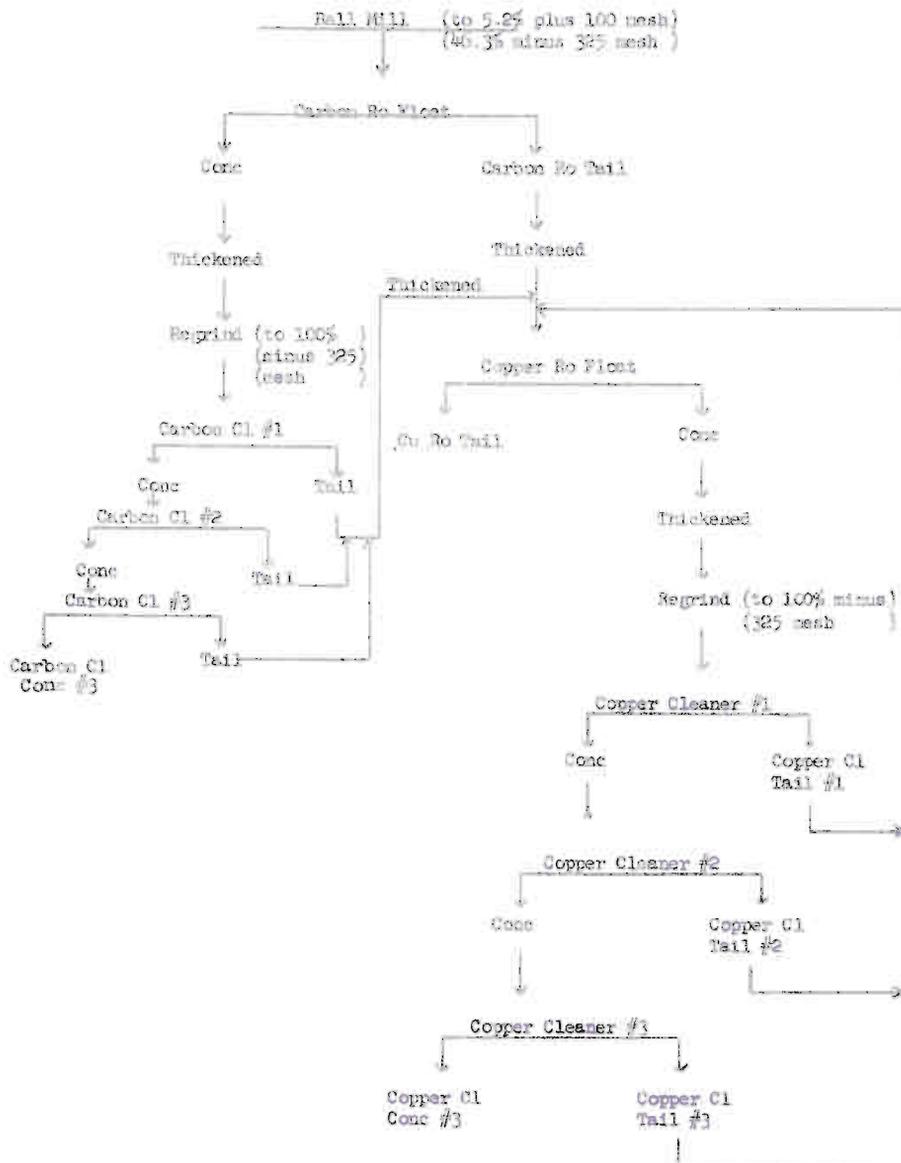
John Kanthor
Metallurgist

JR/dc

cc: JWC

THE GALTHER COMPANY

PLANT, LOT NO. 1635-1, TEST NO. 50



METALLURGICAL RESEARCH DEPT.

CABLE
"GALVAL"

THE GALIGHER COMPANY

P. O. BOX 898 — 345-330 WEST 9TH SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
339-8781

OUR LOT NO. 1636-1

DATE 7-27-66

BY JX

TEST NO. 32-1

NAME Rorges Geologiske

Same as test 14 except Cu conc cleaned further using SO₂ caustic starch.

PRODUCT	Weight	Percent Moisture	ANALYSIS										DISTRIBUTION											
Cu conc.		31.8																						
Sep. cl. conc #2		6.9																						
Sep. cl. tail #2		2.1	Products not assayed																					
Sep. cl. tail #1		1.5																						
Sep. ro tail		29.5																						
Bulk cl. tail		6.3																						
Bulk ro tail		21.9																						
Head		100.0																						
			Bulk										Sep			Sep			GRINDING PRODUCT					
GRAVIMETRY	RM	Cu	Fe	Ca	Mg	Si	Al	SO ₂	Cl	Cond	Ro	Cond												
THIS	20	3	2	3	5	2	1		10	5	8	1												
REAGENTS — LBS. PER TON																								
H ₂ O		0.06	0.03	0.03	0.06	0.03			0.03															
Line																								
Zn					0.1	0.05	0.05																	
H ₂ O ₂																								
Aerofroth 65											0.05													
SO ₂										9.0														
Caustic Starch												0.025												
MACHINE		1000							1000	500		500												
WAL		1100							1100	1000		1000												
PH		7.0							7.3	2.7-3.3														
SCALES	50	25																						
TEMPERATURE																								
REMARKS:																								

REMARKS:

METALLURGICAL RESEARCH DEPT.

CABLE
"GALVAL"

THE GALIGHER COMPANY

P. O. BOX 205 — 608-362 WEST 8TH SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
388-0797OUR LOY NO. 1625-1
DATE 8-5-66
BY JXTEST NO. 36NAME Norgea Geologists

Same as test 34 except more collector in BM (0.6 ppt).

PRODUCT	Weight	Percent Weight	ASSAY					DISTRIBUTION		
			Cu					Cu		
C. cl. conc		40.9	0.365					8.1		
C. cl. tail		5.7	1.064					3.3		
C. re. tail		53.4	3.060					88.6		
Head (Assay)		100.0	1.843					100.0		
C. re. conc		46.6	0.451					11.4		
OPERATION	RM	C-Re	C-Ro	C Cl	C Cl				GRINDING PRODUCT	
TIME	5	3	4	2	3				Head	
REAGENTS — LBS. PER TON									MESH	%
									+10	
									+14	
Kerosene	0.6								+20	
MIBC		0.06	0.06		0.06				+28	
									+35	
									+40	9.2
									+60	
									+100	
									+150	
MACHINE		1000		1000					+200	
R.P.M.		1000		1000					+275	
BM		7.2		7.5					+325	27.3
% SOLIDS	50	25								
TEMPERATURE										
REMARKS										

* Calculated by difference

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"GALVAL"

THE GALIGHER COMPANY

P. O. BOX 202 — 545-555 WEST 5TH SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
350-0731OUR LOT NO. 1636-1
DATE 8-8-66
BY XTEST NO. 39NAME Norges Geologiske

Same as test 37 except more collector in BM (0.6 ppt)

PRODUCT	Weight	Percent Weight	ASSAY					DISTRIBUTION		
			Cu							
C. cl conc		44.1							Cu	
										9.3
C. cl tail		4.9								6.6
C. ro tail		51.0								86.3
Head (Assay)		100.0								100.0
C. ro conc		49.0								13.7
OPERATION		Mi	C-Ra	C-Ra	C Cl	C Cl	GRINDING			
TIME		1.0	3	4	2	3	PRODUCT			
REAGENTS — LBS. PER TON										Head
									%	%
Kaxopene		0.6								
MIBC			0.06	0.06		0.06				
										0.9
MACHINE			1000		1000					
K.P.A.L.			1000		1000					
#1			7.2		7.5					
% SOLIDS		50	25							33.4
TEMPERATURE										

REMARKS:

* Calculated by difference

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CABLE
"GALSER"

THE GALIGHER COMPANY

P. O. BOX 200 — 545, 535 WEST 9TH SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
359-8731

OUR LOT NO. 1636-1

DATE 2-23-66

BY JY

TEST NO. 43-1

NAME Norges Geologiske

Same as test 41 except C cleaned 4 times and Cu float this test.

PRODUCT	Wt. (g)	Percent Weight	ASSAY								DISTRIBUTION			
			Cu								Cu			
C cl conc #4-slime	14.6		0.270								2.1			
C cl conc #4-regr	14.3		0.151	0.213							1.2	3.3		
C cl rail #4-slime	2.3		0.504								0.7			
C cl rail #4-regr	6.0		0.636								2.1			
C cl rail #3	1.5		0.548								0.4			
C cl rail #2	1.2		1.230								0.8			
C cl rail #1	2.4		2.270								2.9			
Sep sl conc	10.3													
Sep sl tail	1.0													
Sep no tail	10.9		2.860								89.8			
Bulk of tail	4.3													
Bulk no tail	21.4													
Feed (atvey)	100.0		1.443							100.0				
REGRIND														
Re		EM	C. In	C. Re	Slime Re	Re	Re	Re	Cl #1	Cl #1	Cl #1	Cl #1		REGRIND PRODUCT
REAGENTS — 1% NaOH		20	3	4	2	3	2	2	2	3	2	1		Head
														MESH
														+10
														+14
Ferrocene	0.08													+20
Wax		0.06	0.06		0.03	0.03	0.03			0.06	0.03	0.03		+28
X-6				0.1			0.05	0.05						+35
														+45
														+65
														+100
														+150
														+200
MACHINE		1000							1000					+225
RAM		1000							1000					+250
#1		7.2							7.2					-25
% RECOVER		50	2%											46.3
TEMPERATURE														

REMARKS:

Slime Cu film showing though entire Cu Re float. C cl tail #4 deslimed, the sands being reground and floated (C cl #3) for additional C recovery, products from the cleaner being C cl conc #4 - regrind & C cl rail #4 - regrind

* Calculated by difference

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P. O. BOX 209 — 545-555 WEST 8TH SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
359-8781OUR LOT NO. 1636-1
DATE 8-23-66
BY JXTEST NO. 44-1 NAME Morges Geologiske
Same as test 42 except C cleaned 3 times. Also, Cu float this test.

PRODUCT	Weight	Percent Weight	AGENCY									DISTRIBUTION			
			Cu									Cu			
C cl conc #3		26.0	0.262										2.4		
C cl tail #3		8.5	0.308	0.258	0.298								1.4	4.8	5.8
C cl tail #2		1.7	1.160										1.0		
C cl tail #1		5.8	1.590										5.0		
Cu cl conc #2		2.2													
Cu cl tail #2		1.1	2.830										80.2		
Cu cl tail #1		15.6													
Cu ro tail		39.1													
head (assay)		100.0	1.863										100.0		
C ro conc		42.0	0.476										10.8		

OPERATION	RM	C-Ro	C-Ro	Cond	Cu Ro	Cu Ro	Cu		C		C		CRITICAL PRODUCT
							Cl #1	Cl #2	Cl #1	Cl #1	Cl #2		
TIME	20	3	4	10	4	3	2-4	2-3	2	3	3		
REAGENTS — LBS. PER TON												Head	
Time				2.6			1.0	1.0				MESH	
Kerosene	0.04											+10	
NTRC		0.05	0.06		0.05	0.03	0.03	0.03		0.06		+14	
HACH				0.02			0.005	0.005				+20	
2-3					0.2	0.05						+20	
												+40	
												+65	
												+100	
												+150	
MACHINE		1000					500	500	1000		1000	+200	
SPM		1000					1000	1000	1000		1000	+325	
PH				11.0			11.1	10.9				+325	
% SOLIDS	50	25										46.3	
TEMPERATURE													

REMARKS:

C cleaners not pulled to the same end point as in test 43. 1st C Cl pulled exactly like C Cl of test 42. Compare Cu test with test 11.

* calculated by difference

METALLURGICAL RESEARCH DEPT.

CABLE
"GALBAL"

THE GALIGHER COMPANY

P. O. BOX 209 — 545-580 WEST 8TH SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.

TELEPHONE
539-8751

OUR LOT NO. 1636-1
DATE 8-30-66
BY JX

TEST NO. 45-2

NAME Norges Geologiske

PRODUCT	Weight	Percent Weight	ASSAY								DISTRIBUTION						
			C cl				C Cl				C		Cu		GRINDING PRODUCT		
			tail	-325	Regr	C Scav	G Scav	Desl	Regr	C1 #2	C1 #2	C1 #1	C1 #2	Conc	MESH	%	%
C cl conc #1		28.0															
C cl tail #1		19.0															
C ro conc		47.0															
Comb C conc		34.7															
Cu cl conc #2		12.7															
Cu cl conc #1		16.1															
Cu ro conc		18.3															
Cu ro tail		34.7															
OPERATION			tail	-325				conc	-325	C	C	Cu					
TIME			Desl	Regr	C Scav	G Scav		Desl	Regr	C1 #2	C1 #2	C1 #1	C1 #2	Conc			
REAGENTS — LBS. PER TON				5	3	1			10	4	3	2-5	2-5	10			
Line												1.0	1.0		MESH	%	%
MIBC					0.03	0.03				0.03	0.03	0.03	0.03		+10		
NaCN													0.01		+14		
SO2														3.5	+20		
															+23		
															+35		
															+40		
															+45		
															+100		
															+150		
MACHINE					1000					1000		500	500		+200		
R.P.M.					1000					1000		1000	1000		+325		
pH					11.0							11.2	11.1	2.9-4.0	-325		
% SOLIDS																	
TEMPERATURE																	

REMARKS: **Cu Ro tail--sand reground with small balls. Sulfides floating at end of C scav float--regrind not fine enough.**

METALLURGICAL RESEARCH DEPT.

CABLE
"GALGAL"

THE GALIGHER COMPANY

P. O. BOX 209 — 345-833 WEST 8TH SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
580-3751OUR LOT NO. 1636-1
DATE 8-31-66
BY JX

TEST NO. 46-1 NAME Norges Geologiske

Similar to test 45 except simplified C procedure and different Cu Cl procedure

PRODUCT	Weight	Percent Weight	ASSAY						DISTRIBUTION		
			Cu						Cu		
Cu cl conc #2	35.9		0.207					4.2			
Cu cl tail #2	2.0		1.000					1.1			
Cu cl tail #1	9.2		1.270					6.6			
Cu cl conc #2	9.0		14.640					74.7			
Cu cl tail #2	3.0		1.470					2.5			
Cu cl tail #1	3.3		0.415					0.8			
Cu scav conc	8.6		1.520					7.4			
Cu scav tail	24.0		0.166					2.7			
Head (Calc)	100.0		1.766					100.0			

OPERATION	M	C-Ro	C-Ro	Cond	Cu Ro	Cu Ro	Cu Ro		Cond	Scav Ro	Grains		
							Desl.	Regr.			PRODUCT		
REAGENTS—LBS. PER TON	5	3	3	10	4.0	2.5	0-325	5	3	3	Head	%	%
Fluoroboric	0.5												
H ₂ O ₂		0.06	0.06		0.03	0.03			0.03				
LiCl				2.2					2.0				
H ₂ SO ₄				0.02									
Z-6					0.1	0.05				0.01	9.2		
Towell's accel										0.05			
MACHINE		1000							1000				
SPIN		1000							1000				
PH		6.7		11.1					11.0		27.3		
SOLES	50	25											
TEMPERATURE													

REMARKS:

C-Ro conc screened over 200 mesh +200 reground for 15' with small balls. Cu rougher tail deslimed, sands reground and combined with slimes for scavenger.

METALLURGICAL RESEARCH DEPT.

CABLE
"GALVAL"

THE GALIGHER COMPANY

P. O. BOX 200 — 645 288 WEST 288 SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
388-9731

OUR LOT NO. 1636-1

DATE 9-1-66

BY JK

TEST NO. 47-1

NAME Norges Geologiske

Same as test 46 except finer grind, less kerosene in BM, no C or Cu acav floats.

PRODUCT	Weight	Percent Weight	ASSAY				DISTRIBUTION				
			Cu				Cu				
C. cl. conc #2	34.6		0.217					4.1			
C. cl. tail #2	7.9		0.894					1.4			
C. cl. tail #1	9.2		1.240					6.3			
Cu. cl. conc #2	6.3		22.670					78.6			
Cu. cl. tail #2	9.0		1.050					5.2			
Cu. cl. tail #1	9.1		0.233					1.2			
Cu. co. tail	28.9		0.204					3.2			
Head (Calc)	100.0		1.820					100.0			
G-Ro conc											
OPERATOR											
TIME	20	3	3	10	4	2.5	0-200	reg *	15	3-5	3-7
REAGENTS — LBS. PER TON											
Kerosene	0.08										
MTRC		0.06	0.05		0.03	0.03			0.03	0.03	
Line				2.6							
MUCK			0.02								
Z-6					0.1	0.03					
BQZ									3.5	3.5	
MACHINE		1000							500	500	
GRM.		1000							1000	1000	
PH		7.2		11.0					3.0	2.5	
% SOLIDS	50	25									
TEMPERATURE											

The coarse C comes at the end of the G-Ro. C-Ro pulled hard towards the end of float this test.

* with small balls

TEST NO. 48-1

NAME Norpes Geologiske

Same as test 47 except Z-200 in place of Z-6, kerosene in the C cleaners.

PRODUCT	Weight	Percent Weight	ANAL						DISTRIBUTION						
			Cu						Cu						
Cu cl conc #2		30.7													
Cu cl tail #2		1.8													
Cu cl tail #1		8.5													
Cu cl conc #2		5.9			23.330									76.6	
Cu cl tail #2		1.6													
Cu cl tail #1		12.7													
Cu ro tail		38.8			0.296									6.2	
Head - Assay		100.0			1.843										
Cu ro conc		20.2													
													G-ro		
													+700		
OPERATION							Cu	Cu	Cu	Conc	Regrind		GRADING		
TIME		20	3	3	10	4.0	2.5	3-5	1	1-4	0-200	15	PRODUCT		
REAGENTS — LBS. PER TON													Head		
													MESH	%	S
Kerosene		0.08											-10		
NaCN			0.06	0.06									+10		
Lime					2.6								+20		
NaCN					0.02								+30		
Z-200						0.08	0.04		0.002	0.04			+40		
SO2								3.5		3.5			+60		
													+70	5.2	
													+100		
MACHINE			1000					500		300			+200		
SPAL			1000					1000		1000			+300		
#4			7.2		10.9			3.1		2.8			+40	46.3	
S SOLUB		50	25												
TEMPERATURE															

REMARKS:

Course C dropped out in the Cu Cl #1, maybe locked copper--try regrind on this product.

* with small balls

METALLURGICAL RESEARCH DEPT.

CABLE
"GALVAL"

THE GALIGHER COMPANY

P. O. BOX 209 — 545.555 WEST 5TH SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.

TELEPHONE
580-8781

OUR LOT NO. 1636-1
DATE 9-13-66
BY JX

TEST NO. 49-2 NAME Norges Geologiske

PRODUCT	Weight	Percent Weight	ANALY						DISTRIBUTION			
OPERATION			Sieve	0	0	0	0	0				
			Reg	01 #1	01 #1	01 #2	01 #2	01 #2				
ULP			15	2-3	3	2	2	1				
REAGENTS — LBS. PER TON												
										MESH	%	%
										+10		
Kerosene			0.08							+14		
WTSC			0.03	0.03		0.03	0.03			+20		
										+30		
										+35		
										+40		
										+45		
										+100		
										+120		
MACHINE			1000			1000				+220		
S.F.M.			1000			1000				+225		
BT										+225		
% SOLIDS										+225		
TEMPERATURE												

REMARKS:

METALLURGICAL RESEARCH DEPT.

CABLE
"GALRAL"

THE GALIGHER COMPANY

P. O. BOX 209 — 545-535 WEST 8TH SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
328-8721

OUR LOT NO. 1636-1

DATE 9-14-66

BY JX

TEST NO. 50-1 NAME Norge Geoloziska

Same as test 49 except longer C-Ro float.

PRODUCT	Weight	Percent Weight	ASSAY							DISTRIBUTION			GRINDING PRODUCT				
			Cu							Cu							
C-cl conc #2		39.5	0.255														
C-cl tail #2		2.7	1.300														
C-cl tail #1		10.8	1.820														
Cu-cl conc #2		4.8	23.400														
Cu-cl tail #2		0.9	1.630														
Cu-cl tail #1		1.4	1.940														
Cu-ro tail		39.9	0.655														
Head (Calc)		100.0	1.860														
Cu-ro conc		7.1	17.800														
OPERATION																	
Time	20	3	4	2	1	10	5	1-4	1-5	1-5	1						
REAGENTS — LBS. PER TON																	
Kerosene	0.20																
MIBC		0.06	0.06	0.06	0.03												
Time						4.0			1.0	1.2							
NaCN						0.02											
Z-200						0.04		0.04									
Z-6												0.001					
MACHINE																	
R.P.M.		1000							500	500							
PH		6.9							1000	1000							
% SOLIDS	50	25							11.0	10.9							
TEMPERATURE																	
REMARKS:																	

The addition of Z-6 at the end of the Cu Cl #2 float floated Cu but not C.

METALLURGICAL RESEARCH DEPT.

CABLE
"BALGAL"

THE GALIGHER COMPANY

P. O. BOX 209 — 545 555 WEST 7th SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
359-8731

OUR LOT NO. 1636-1

DATE 10-3-66

BY JX

TEST NO. 51-1

NAME Norges Geologiske

Repeat on Test 50-1

PRODUCT	Weight	Percent Weight	Per Cent				DISTRIBUTION				Per Cent		
			Cu	OxCu			Cu						
C. cl conc #2		39.9											
C. cl tail #2		2.6											
C. cl tail #1		12.4											
Cu cl conc #2		5.7	22.87						71.4				
Cu cl tail #2		0.3											
Cu cl tail #1		1.3											
Scav conc		2.9	2.29						3.7				
Sc tail - Slimes		7.3	0.538	0.075					2.1				
Scav tail - Sands		27.6	0.226	0.044					3.4				
Grade - Assay		100.0	1.846										
Sc tails		37.8	0.444						10.2				
Slimes & sands comb.		54.2	0.289						6.5				
OPERATION			Carbon				Copper			Sands		GRINDING	
TIME	20		Ro	Ro	Ro	Ro	Cond	Ro	Ro	Deslime	scav		HEADS
AGENTS — LBS. PER TON			3	4	2	1	10	5	4		2		PRODUCT
													MESH
Kerosene	0.20												%
MIBC		0.06	0.06	0.06	0.03								%
Fine						4.0							+10
NaCN						0.02							+14
Z-200						0.04	0.04	0.04					+20
Reco											0.05		+28
													+35
													+41
													+45
													+100
													+150
MACHINE		1000											+200
R.P.M.		1000									500		+325
#H		6.9									1000		+325
% SOLIDS							11.1						+325
TEMPERATURE		25											46.3

REMARKS:

Some carbon in copper float. Copper float tails decanted over 325 mesh screen. Sands floated for copper scavenger.

METALLURGICAL RESEARCH DEPT.

CABLE
"CALCAL"

THE GALIGHER COMPANY

P. O. BOX 809 — 545 50th WEST 27th SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
350-8731

OUR LOT NO. 1636-1

DATE 10-19-66

BY JX

TEST NO. 52-2

NAME Norges Geologiske

PRODUCT	Weight	Force Weight	ASSAY									DISTRIBUTION			
OPERATION			C			Cu			Cu			GRINDING			
TIME			C1 #2	C1 #2	C1 #2	Cond	Ro	Ro	Scav	C1 #1	C1 #2	C1 #2	PRODUCT		
REAGENTS — LBS. PER TON			4	1.5	1	10	5	1 - 4	1 - 5	1 - 5	1 - 5	5			
													MESH	%	%
													+10		
MIBC	0.03	0.03	0.03									0.006	+14		
lime					4.0					1.0	1.2		+20		
NaCN					0.02								+28		
2-200					0.08		0.04	0.04					+33		
2-6												0.010	+48		
													+65		
													+100		
													+150		
MACHINE					1000					500	500		+200		
R.P.M.					1000					1000	1000		+325		
DIFF					11.0					11.2	11.0		+325		
% SOLIDS															
TEMPERATURE															

REMARKS:

C C1 tails 1 & 2 filtered and circulated to the head of Cu Ro from this test forward.

METALLURGICAL RESEARCH DEPT.

CABLE
"GALCAL"

THE GALIGHER COMPANY

P. O. BOX 209 — 545-565 WEST 8TH SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
359-8731OUR LOT NO. 1636-1
DATE 10-21-66
BY JK

TEST NO. 53-1 NAME Norges Geologiak

Same as test 52 except C-Ro and cleaners pulled harder and C cleaned one more time. Shorter Cu cleaner #2 float.

PRODUCT	Weight	Tare Weight	ASSAY					DISTRIBUTION				
			Cu					Cu				
C cl conc #1		42.8	0.280							6.5		
Cu cl conc #2		5.2	23.620							66.4		
Cu cl tail #2		3.2	9.910							17.3		
Cu cl tail #1		1.8	1.030							3.0		
Cu scav conc		4.0	0.844							1.9		
Cu scav tail		43.0	0.207							4.9		
Head		100.0	1.830							100.0		
Cu cl conc #1		8.4	18.300							83.7		
Cu ro conc		10.2	15.600							88.7		
Comb ro & scav conc		14.2	11.400									
							C-Ro					
							conc	Sands	C			
GRAVIM							reg	Cl #1	Cl #1	Cl #1		
TIME	RM		C-Ro	C-Ro	C-Ro	C-Ro	0-200					
REAGENTS -- LBS PER TON	20	3	3	2	2		15	3	2	3		
											Head	
											\$	\$
Kerosene	0.20											
HTBC		0.06	0.06	0.06	0.06			0.03	0.03	0.03		
MACHINE		1000						1000				
UFM		1000						1000				
HT		7.3						7.9				
S. SOLDS	50	25										46.3
EFFICIENCY												

REMARKS:

METALLURGICAL RESEARCH DEPT.

CADLER
"GENERAL"

THE GALIGHER COMPANY

P. O. BOX 209 — 645-565 WEST 8TH SOUTH STREET
SALT LAKE CITY, UTAH 84116 — U.S.A.TELEPHONE
892-0781

OUR LOT NO. 1636-1

DATE 10-21-66

BY JX

TEST NO. 53-2

NAME Norges Geologiske

PRODUCT	Weight	Reagent Weight	ASSAY									DISTRIBUTION					
OPERATOR			C									GRINDING PRODUCT					
TIME			Cl #2	Cl #2	Cl #2	Cl #3	Cl #3	Cl #3	Cond	Cu Ro	Cu Ro	Scav				Cu Ro	
REAGENTS — LBS. PER TON			4	2	1	4	2	1.5	10	5	1-4	1-5				Cone	
													MESH			%	%
NY RC	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03					+10				
1.1mm									4.0				+14				
Fluor									0.02				+20				
2-200									0.08		0.04	0.04	+40				
													+48				
													+65				
													+100				
													+150				
MACHINE	1000					1000			1000				+200			17.2	
S.F.M.	1000					1000			1000				+250			18.0	
SP.	7.8					7.9			11.0				+325			64.8	
% SOLIDS																	
TEMPERATURE																	

REMARKS:

METALLURGICAL RESEARCH DEPT.

DUBLIN
"GALILEO"

THE GALIGHER COMPANY

P. O. BOX 500 -- 642-12th WEST 8th SOUTH STREET
SALT LAKE CITY, UTAH 84110 -- U.S.A.TELEPHONE
385-0731

OUR LOT NO. 1636-1

DATE 1-11-66

BY JX

TEST NO. 56-2

NAME Norees Geologists

PRODUCT	Wt. per cent	ANALYSIS										DISTRIBUTION			
		C			S			Cond	Cu Ro	Ro	Ro	%	%		
Cl #1	Cl #2	Cl #3	Cl #1	Cl #2	Cl #3	Cl #1	Cl #2							Cl #3	Cl #1
Cu cl conc #3	7.4														
Cu cl conc #2	8.2														
Cu cl conc #1	11.7														
Cu ro conc	18.5														
REAGENTS -- LBS. PER TON															
WT. %	0.03	0.03	0.03	0.03	0.03	0.03		4.0							
Line							0.02								
NaCN							0.08		0.04	0.04					
Z-200															
MACHINE															
WT. %	1000				1000			1000							
APM	1000				1000			1000							
PH	7.8				7.9			11.0							
TEMPERATURE															

REMARKS:

METALLURGICAL RESEARCH DEPT.

CARLIS
"GALIGHER"

THE GALIGHER COMPANY

P. O. BOX 808 -- 843-888 WEST 8TH SOUTH STREET
SALT LAKE CITY, UTAH 84110 -- U.S.A.TELEPHONE
533-8751

OUR LOT NO. 1636-1

DATE 11-1-66

BY JK

TEST NO. 56-3

NAME Norges Geologiske

PRODUCT	Weight	Percent Weight	ANALY								DISTRIBUTION		
OPERATION TYPE	Cu Ro conc thick	Cu conc reg	Cu conc cond	Cu				Cu conc % assg	Cu conc clean	GRADING			
				Cl #1	Cl #2	Cl #3	Cl #4			Cl #4	Cu Conc	Regr.	%
REAGENTS -- LBS. PER TON		5	2	5	1 - 5	1 - 5	1 - 5	2					
LIQUOR		2.0	1.5		1.2	1.2	3.0						
Z-700		0.08				0.03	0.03						
HTBC								0.002					
Z-11													
MACHINE													
ESAL			1000		500	500	500						
JBT			1000		1000	1000	1000						2.6
% SOLIDS			9.7-11.0		11.0	11.0	12.2						97.4
1000/1000													

REMARKS:

Cu Cl #1 pulled quite hard. Cu Cl tail #1 high in pyrite and pyrrhotite.

METALLURGICAL RESEARCH DEPT.

CABLE
"GALVAL"™

THE GALIGHER COMPANY

P. O. BOX 909 — 845-888 WEST 8th SOUTH STREET
SALT LAKE CITY, UTAH 84110 — U.S.A.TELEPHONE
338-3751

OUR LOT NO 1636-1

DATE 11/21/66

BY JX

TEST NO. 58-1 NAME Merges Geologiske

Same as Test 57 except closed circuit

PRODUCT	Weight	Percent Weight	ASSAY				DISTRIBUTION						
Series #1													
C-Cl Conc #3	420	42.0											
Cu-Cl Conc #3	62	6.2											
Cu-Bo Tail	429	42.9											
Head (less C.V. *)	911	91.1											
Series #2													
C-Cl Conc #3	423	42.3											
Cu-Cl Conc #3	60	6.0											
Cu-Bo Tail	518	51.7											
Head (Calc)	1001	100.0											
circulating load													
OPERATION						C-Bo conc	C-Bo conc						
TIME	20		C-Bo	C-Bo	C-Bo	C-Bo	thick	reg.	Cl #1	Cl #1	Cl #1	Cl #1	
REAGENTS — LBS. PER TON													
Kerosene	0.20												Need
MEBC			0.06	0.06	0.06	0.06			0.03	0.03	0.03	0.03	
MACHINE		1000							1000				
R.P.M.		1000							1000				
IN		7.3							8.0-8.0				
% SOLIDS	50	25							8.0-8.0				46.3
TEMPERATURE													
REMARKS													

Voluminous froth in the C.Cl. floasts 1, 2, and 3.

